

PFXGP4601TAAC

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Pro-face Xycom GP4000

PFXGP4601TAAC

Pro-face Xycom GP-460xT GP460xT Touch Screen Operator Interface 12.1 TFT Analog Color LCD Display UL/CE. Call Now!

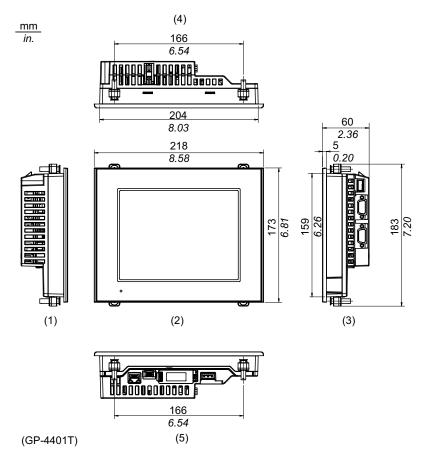
1-800-991-7026

sales@axcontrol.com

See Also:

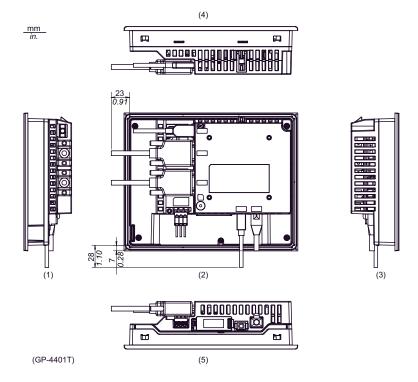
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Installation with Installation Fasteners



- 1 Left Side
- 2 Front
- 3 Right Side
- 4 Top
- 5 Bottom

Dimensions with Cables

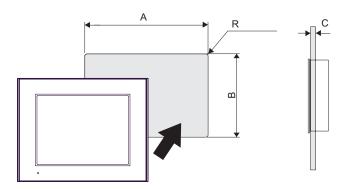


- 1 Left Side
- 2 Rear
- 3 Right Side
- 4 Top
- 5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Panel Cut Dimensions

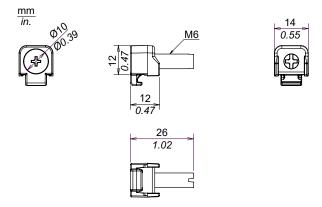
Create a panel cut and insert the GP unit into the opening from the front.



| A | В | С | R |
|----------------------------------------------------------|----------------------------------------------------|---|----------------------------|
| 204.5 mm (+1, -0 mm) (8.05 in. [+0.04, -0 in.]) | 159.5 mm (+1, -0 mm) (6.28 in. [+0.04, -0 in.]) | | 3 mm (0.12 in.) maximum |

NOTE: Before designing the panel cut, refer to Installation (see page 136).

Installation Fastener Dimensions



4.4 **GP-4500 Series**

What Is in This Section?

This section contains the following topics:

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Electrical Specifications

| | | | DC Model | AC Model |
|-----------------------|---------------------|------------------------------------------------|----------------------------------------------------------------------------|----------------------------------------------------------------------------|
| | Rated Input Voltage | | 24 Vdc | 100240 Vac |
| | Input Vo | oltage Limits | 19.228.8 Vdc | 85264 Vac |
| | Rated F | requency | - | 50/60 Hz |
| | Rated F | requency Range | - | 4763 Hz |
| oly | Voltage Drop ≥ | | 10 ms or less | 1 cycle or less (Voltage drop interval must be 1 second or more) |
| er Sup | Power Consumption | | 17 W or less | 100 Vac: 44 VA or less 240 Vac: 58 VA or less |
| Power | | When power is not supplied to external devices | 12 W or less | 100 Vac: 30 VA or less 240 Vac: 44 VA or less |
| | | Backlight OFF (Standby Mode) | 7 W or less | 100 Vac: 18 VA or less 240 Vac: 29 VA or less |
| | | Backlight Dimmed (Brightness: 20%) | 8 W or less | 100 Vac: 22 VA or less 240 Vac: 31 VA or less |
| | In-Rush | Current | 30 A or less | |
| Voltage Endurance | | durance | 1,000 Vac, 20 mA for 1 minute (between charging and FG terminals) | 1,500 Vac, 20 mA for 1 minute (between charging and FG terminals) |
| Insulation Resistance | | Resistance | 500 Vdc, 10 M Ω or more FG terminals) | e (between charging and |

Environmental Specifications

| | | DC Model | | AC Model |
|------------------------|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|--------------------------|
| | | GP-4501T / GP-4503T | GP-4501TW | |
| | Surrounding Air Temperature | 055 °C (32131 °F) | 050 °C (32122 °F) | 055 °C (32131 °F) |
| ent | Storage Temperature | -2060 °C (-4140 °F) | | |
| Physical Environment | Surrounding Air and Storage Humidity | 1090% RH (Non condensing, wet bulb temperature 39 °C [102.2 °F] or less) | | 9 °C [102.2 °F] or less) |
| Ë | Dust | 0.1 mg/m ³ (10 ⁻⁷ oz/ft ³) or le | ess (non-conductive levels) | |
| /sice | Pollution Degree | For use in Pollution Degree | 2 environment | |
| Ph | Corrosive Gases | Free of corrosive gases | | |
| | Atmospheric Pressure (Operating Altitude) | 8001,114 hPa (2,000 m [6,561 ft] or lower) | | |
| invironment | Vibration Resistance | IEC/EN 61131-2 compliant 59 Hz Single amplitude 3.5 mm (0.14 in.) 9150 Hz Fixed acceleration: 9.8 m/s ² X, Y, Z directions for 10 cycles (approx. 100 min) | | |
| Mechanical Environment | Concussion Resistance | IEC/EN 61131-2 compliant 147 m/s ² , X, Y, Z directions for 3 times | | |
| ronment | Noise Immunity | Noise Voltage: 1,000 Vp-pNoise Voltage: 1,500Pulse Width: 1 μsPulse Width: 1 μsRise Time: 1 nsRise Time: 1 ns | | |
| Electrical Environment | Electrostatic Discharge Immunity | Contact Discharge Method: 6 kV (IEC/EN 61000-4-2 Level 3) | | |

Air quality requirements

Do not operate or store the GP unit where chemicals evaporate, or where chemicals are present in the air:

- · Corrosive chemicals: Acids, alkalines, liquids containing salt.
- Flammable chemicals: Organic solvents.

A CAUTION

INOPERATIVE EQUIPMENT

Do not allow water, liquids, metal, and wiring fragments to enter the panel case.

Failure to follow these instructions can result in injury or equipment damage.

Structural Specifications

NOTE:

 If you are using the rear mount model, refer to Structural Specifications (see page 182).

| | GP-4501T / GP-4503T | GP-4501TW |
|-------------------------|------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| Grounding | Functional grounding: Grounding resistance of 100Ω , | |
| | 2mm ² (AWG 14) or thicker wire, or your country's applicable standard. (Same for FG and SG terminals) | |
| Cooling Method | Natural air circulation | |
| Structure ^{*1} | IP65F NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure) | |
| External Dimensions | W272.5 x H214.5 x D57 mm (W10.73 x H8.44 x D2.24 in.) | W315 x H241 x D56 mm (W12.4 x H9.49 x D2.2 in.) |
| Panel Cut Dimensions | W259 x H201 mm (W10.2 x H7.91 in.) ^{*2} Panel thickness area: 1.65 mm (0.060.2 in.) ^{*3} | W301.5 x H227.5 mm (W11.87 x H8.96 in.)*2 Panel thickness area: 1.65 mm (0.060.2 in.)*3 |
| Weight | 2.0 kg (4.4 lb) or less (main unit only) | 2.5 kg (5.5 lb) or less (main unit only) |

NOTE: *1 The front face of the GP unit, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification. Even though the GP unit's level of resistance is equivalent to these standards, oils that should have no effect on the GP unit can possibly harm the panel. This can occur in areas where either vaporized oils are present, or where low viscosity cutting oils are allowed to adhere to the GP unit for long periods of time. If the GP unit's front face protection sheet peels off, these conditions can lead to the ingress of oil into the GP unit and separate protection measures are suggested.

Also, if non-approved oils are present, they may cause deformation or corrosion of the front GP unit's plastic cover. Therefore, prior to installing the GP unit, be sure to confirm the type of conditions that will be present in the GP unit' operating environment. If the installation gasket is used for a long period of time, or if the GP unit and its gasket are removed from the panel, the original level of protection cannot be kept. To maintain the original protection level, be sure to replace the installation gasket regularly.

A CAUTION

EQUIPMENT DAMAGE

Ensure that the panel is not in permanent and direct contact with oils.

Failure to follow these instructions can result in injury or equipment damage.

 $^{^{*2}}$ For dimensional tolerance, everything +1/-0 mm (+0.04/-0 in.) and R in angle are below R3 (R0.12 in.)

^{*3} Even if the installation wall thickness is within the recommended range for the "Panel Cut Dimensions", depending on wall's material, size, and installation location of the GP unit and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.

NOTICE

STORAGE AND OPERATION OUTSIDE OF SPECIFICATIONS

- Store the panel in areas where temperatures are within the panel's specifications.
- Do not restrict or block the panel's rear-face ventilation slots.

Failure to follow these instructions can result in equipment damage.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment to keep the initial IP level.
- Change the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

Display Specifications

| | | GP-4501T / GP-4503T | GP-4501TW |
|--------------------|---------------|-------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|
| Display Type | | TFT Color LCD | |
| Display Size | | 10.4" | |
| Resolution | | 640 x 480 pixels (VGA) | |
| Effective Display | y Area | W211.2 x H158.4 mm (W8.3 | 1 x H6.24 in.) |
| Display Colors | | 65,536 colors (No blink) / 16,384 colors (Blink) | |
| Backlight | | White LED (Not user replaceable. When replacement is required, contract your local distributor.) | |
| Backlight Service | e Life | 50,000 hours or more (continuous operation at 25 °C [77 °F] before backlight brightness decreases to 50% | |
| Brightness Control | | 16 levels (Adjusted with touch panel or software) | 8 levels (Adjusted with touch panel or software) |
| Language Fonts*1 | | Japanese, ASCII, Chinese (Simplified), Chinese (Traditional), Korean, Cyrillic, Thai | |
| Character Sizes | | Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts Stroke font: 6127 pixel fonts Image font: 872 pixel fonts | |
| Font Sizes | | Standard font: You can expand the width up to 8 times, and | |
| | | expand the height up to 8 times.*2 | |
| Text | 8 x 8 pixels | 80 characters per row x 60 rows | |
| | 8 x 16 pixels | 80 characters per row x 30 rows | |
| 16 x 16 pixels | | 40 characters per row x 30 rows | |
| 32 x 32 pixels | | 20 characters per row x 15 rows | |

^{*1} Please refer to the GP-Pro EX Reference Manual for details on font types and character codes.

^{*2} You can set up other font sizes using the software.

Memory, Clock, and Touch Panel

Memory

| | GP-4501T / GP-4503T | GP-4501TW |
|-----------------------|---------------------------------------------------------------------------|-----------------------------------------------------------------|
| Application Memory *1 | FLASH EPROM 32 MB (including the logic program area) | FLASH EPROM 16 MB (including the logic program area) |
| Logic Program Area | FLASH EPROM 132 KB (Equivalent to 15,000 steps)*2 | |
| Font Area | FLASH EPROM 8 MB (when limit exceeded, uses application memory) | |
| Data Backup | SRAM 320 KB (Replaceable lithium battery for data backup) | SRAM 128 KB (Replaceable lithium battery for data backup) |
| Variable Area | SRAM 64 KB (Replaceable lithium battery for retentive variables) | None |

^{*1} Capacity available for user application (internal memory).

Clock

 \pm 65 seconds per month (deviation at room temperature and power is OFF). Variations in operating conditions and battery life can cause clock deviations from - 380 to +90 seconds per month.

For systems where this level of precision is insufficient, the user should monitor and make adjustments when required.

Touch Panel

| | GP-4501T (Analog Touch Panel) / GP-4501TW / GP- 4503T | GP-4501T (Matrix Touch Panel) |
|------------------------|-------------------------------------------------------------|----------------------------------|
| Touch Panel Type | Resistive Film (analog) | Resistive Film (matrix) |
| Touch Panel Resolution | 1,024 x 1,024 | 32 x 24 keys/screen |
| Service Life | 1 million times or more | |

^{*2} Up to 60,000 steps can be converted in software. However, this reduces application memory capacity for screen data by 1 MB.

Interface Specifications

Serial Interface COM1

| Asynchronous Transmission | RS-232C |
|---------------------------|--------------------|
| Data Length | 7 or 8 bits |
| Stop Bit | 1 or 2 bits |
| Parity | None, odd or even |
| Data Transmission Speed | 2,400115,200 bps |
| Connector | D-Sub 9 pin (plug) |

Serial Interface COM2

| | GP-4501T / GP-4501TW | GP-4503T |
|---------------------------|-----------------------------------------|----------|
| Asynchronous Transmission | RS-422 / RS-485 RS-485 (isolation) | |
| Data Length | 7 or 8 bits | |
| Stop Bit | 1 or 2 bits | |
| Parity | None, odd or even | |
| Data Transmission Speed | 2,400115,200 bps, 187,500 bps (MPI) | |
| Connector | D-Sub 9 pin (plug) D-Sub 9 pin (socket) | |

USB Interface

| | USB (Type A) Interface | USB (mini-B) Interface |
|----------------------------------|------------------------|------------------------|
| Connector | USB 2.0 (Type A) x 1 | USB 2.0 (mini-B) x 1 |
| Power Supply Voltage | 5 Vdc ±5% | - |
| Maximum Current Supplied | 500 mA | - |
| Maximum Transmission Distance | 5 m (16.4 ft) | |

Ethernet Interface

| Ethernet (LAN) | IEEE802.3i / IEEE802.3u, 10BASE-T/100BASE-TX |
|----------------|-------------------------------------------------|
| Connector | Modular jack (RJ45) x 1 |

SD Card Interface

SD Card slot x 1 (maximum 32 GB SD/SDHC Card)