

57C413

Reliance Electric
AutoMax PLC

Module

<http://www.pdfsupply.com/automation/reliance-electric/automax/57C413>

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Controller Module B/M 57412

Register Assignments

RegisterNumber Description

- . 0 Field ON (bit 0)
- . 1 Voltage Stability
- . 2 Current Stability
- . 3 Voltage Reference
- . 4 Current Reference
- . 5 Current Feedback

Range

Access

1 or 0 RfW 1 to 255 RfW 1 to 255 RfW 0 to 255 RfW

±255 RfW ±127 R

Modbus Interface Module MIN 57C414

Status and Control Registers

Register 0 Register 1 Register 2 Register 3 Register 4 Registers 5-11
Register 12 Register 13

Register 14 Register 15 Register 16 Register 17 Register 18 Register
19 Register 20 Register 21

Register 22 Register 23 Register 24

Registers 25-49 Registers 50-54 Registers 55-61 Register 62 Register
63

Status and Control Register 1 Status and Control Register 2 Status
and Control Register 3 Status and Control Register 4 Device Status

(bit 0)

Not used Device Number Keyswitch Mode (1 = protect), 2 = set-up, 3 = program) Messages Received Receive Timeouts CRC/Parity Errors Overrun Errors Framing Errors Messages Transmitted Configuration/Update Request Baud Rate (1200, 2400, 4800, 9600, 19200) Response Timeout (seconds) Number of Retries Response Turn-around Delay (milliseconds) Not used Used for Debug Mode Not used Module identification (ASCII 'GTWY')